



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB6897875
Job Sheet 199645



Part No: RB6897875

Job Qty: 2 pcs

Part Name: Fuel Nozzle Holding Fixture



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/29/19

Job Tracking No:

Due Date: 11/5/19

Created By: Chantal Lavoie

Type: SOLD

Description:

Note: DWG RB6897875 REV.D IPP REV:A 17.11.21 NEW ISSUE DD VERF:DP/IPP Rev. B 19.07.26 drawing
revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
115	Purchasing	2 pcs	11/5/19	11/5/19	0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		
116	Packaging 2-1 - Receive - B4B	2 pcs	11/5/19	11/5/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S231949



Part: RB6897875

Job No: 199645

Serial No/Batch: S231949

Revision: D

Inspector:

Exp Date:

Instructions:

Date: 11/14/19

Plex 8/29/19 7:35 AM Dart.Lavoie.Chantal

					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
117 QC 6	2 pcs	11/5/19	0.00 0.00		QC 6 - 9	DAS
					QC 6 - 68	NOV 14 2019 68
					QC 6 - 61	9-89
					QC 6 - 40	
					QC 6 - 81	
120 Packaging 3-1 - Stock - B4B	2 pcs	11/5/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	DAS
					Packaging 3 - 6 - B4B	28
					Packaging 3 - 7 - B4B	9-89
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	DAS
130 QC 21 - SA	2 pcs	11/5/19	0.00 0.00		QC 21 - SA - 21	21
					QC 21 - SA - 70	9-89
					QC 21 - SA - 53	NOV 18 2019

Part Op 115 - Issue P/O to METEC; P/O _____ -Manufacture RB6897875 as per DWG. -Certificate of Conformity is
 Descriptions: required

116 - (Pac2-Receive & Inspect for Damage & Mat'l Certs.)

117 - (QC6- All purchased or subcontracted products)

120 - Identify as per dwg & Stock Location: _____ The tool must be packaged with a desiccant bag into a tight fitting
 sealed plastic bag as per DWG.

130 - QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RB6897875P	Fuel Nozzle Holding Fixture	2 pcs (1 ea)	115-Purchasing	S 231947 S 231947
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
115-Purchasing	RB6897875P	2	0	0
Part Specifications				
Specifications could not be found.				

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044374



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044374

PO Date: 8/29/19

Due Date: 11/5/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments: QUOTE NO.6305

E-MAILED
AUG 29 2019

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	199638	RB23008710P			Fixture Gas Producer Rotor C40-C47	Firmed XZ		11/5/19	2 pcs	0 pcs	2 pcs	\$285.50/pcs	\$571.00
2	199639	RB23030169P			GUIDE	Firmed XZ		11/5/19	2 pcs	0 pcs	2 pcs	\$148.00/pcs	\$296.00
3	199640	RB23032992P			ACCELEROMETER MOUNTING BRACKET	Firmed XZ		11/5/19	2 pcs	0 pcs	2 pcs	\$435.00/pcs	\$870.00
4	199642	RB6795985P			WRENCH-POWRE TURBINE SHAFT BALL BEARING RETAINING NUT	Firmed XZ		11/5/19	2 pcs	0 pcs	2 pcs	\$695.00/pcs	\$1,390.00
5	199643	RB6886204- AP			Bleed Valve Wedge, Compressor	Firmed XZ		11/5/19	2 pcs	0 pcs	2 pcs	\$167.00/pcs	\$334.00
6	199644	RB6895538P			PRESS-GAS PRODUCER TURB ROT	Firmed XZ		11/5/19	2 pcs	0 pcs	2 pcs	\$2,345.00/pcs	\$4,690.00
7	199645	RB6897875P			Fuel Nozzle Holding Fixture	Firmed XZ		11/5/19	2 pcs	0 pcs	2 pcs	\$2,420.00/pcs	\$4,840.00
												Grand Total:	\$12,991.00

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Hawkesbury, ON
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Tel (613) 632-5200

PURCHASE ORDER
POHB044374



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

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www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill **Dart Aerospace Ltd.**
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship **Dart Aerospace Ltd.**
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 26148
Shipment Date: 14-Nov-2019
Ship Via: our truck
Order Number: 4163
Order Date: 09/03/2019

Customer Code: DART
Phone: (613) 632-9577
PO Number: POHB044374
Terms: Net 60 Days

Quantity								Job
Item	Open	Shipped	B/O	Canceled	Unit	Description	Revision	Number
7	2	2	0	0	EA	DART-RB6897875P FUEL NOZZLE HOLDING FIXTURE	0	4163-07

RECEIVED
NOV 14 2019
DART AEROSPACE LTD.

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Packing Clerk's Signature
Metec Metal Technology Inc

Received In Good Order By
Dart Aerospace Ltd.

Page 1 of 1



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	P.O. Number
2	DART-RB6897875P	FUEL NOZZLE HOLDING FIXTURE	D	HB044374

MATERIAL: supplied by METEC

DAS
68
9-89

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Eric Dewar

Vankleek Hill, November 14, 2019